## PROCESS SWITCHES

## SPECIFIER'S GUIDE FOR

PRESSURE SWITCHES
PRESSURE DIFFERENCE SWITCHES
VACUUM SWITCHES
TEMPERATURE SWITCHES

## MZ Sıcaklık serisi

# C 



## Using the section

This section helps you make a logical choice in selecting the best product for a particular application. It allows a user familiar with our product line to locate the exact page the product is listed on. For those not familiar with our products, a logical sequence is given to help the user pick the best product for their need.
By taking a few minutes to familiarise yourself with the catalogue organization, you will find it very easy to locate the product/ information you need.

1. The contents page lists the broad outline in which the catalogue is organized, and will help the user familiar with products to select the page on which the product or other useful information is listed.
2. Need Product Selection help?

Product selection help will start with the "Pictorial Index" on Page 177, where the products are broadly classified. A brief description of each product group , a typical photo of the product within the group and the page number on which it is listed are given.
If the user is not familiar with the products, a product selection guide is provided on pages 182 through 185, where photos for each product and important specifications are given to help determine and select the best product for the application.
By evaluating and comparing these parameters, a logical selection can be made. Turn to the page on which the product information for the selected product is listed, for:

Capsule Construction details
Physical sizes
Special features
Ranges, hysterisis, electrical ratings etc.
Ordering information
Some applications
The organisation of each of these pages is demonstrated on pages 178 and 179, of this section "How to use this catalogue".
In many cases, more than one product may work. For the most cost effective solution, compare prices and consider alternatives. Remember, the end cost includes initial product price, plus the installation, plus the service.
3. Need the terminology explained? (see page 330)

Turn to page 330 for the definitions and terminology. This will help you familiarize with the terms used throughout the catalogue.
4. Need information on Accessories? (see page 322)

Turn to page 322 for information on important accessories. These will give information on only important accessories, and information needed, when these are to be supplied with our products.
5. Need selection guidance? (see page 331)

A logical procedure on page 331 will help you to consider most of the important factors when selecting a pressure switch.
6. Need other products? (see page 332)

Products other than those listed in this catalogue are referenced on these pages. Separate catalogues for these products are available.

## PRESSURE SWITCHES



HYDRAULIC RANGE*
HYDRAULIC RANGE

HYDRAULIC DIAPHRAGM RANGE


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PRESSURE DIFFERENCE SWITCHES HIGH RANGE

HIGH RANGE DP


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*Hydraulic ranges are ranges typically from 2 bar to 600 bar, used in oil applications.
However, these switches can be used for other media depending on wetted parts compatibility.

## HOW TO USE this section

Due to the variety in product types and their salient features, catalogue page formats may vary. But generally the following format is adhered to.

Elements appearing on each page will be:

1. Product family / series - A product family / series will appear on the outside page corner, depending on the left / right hand page, and will be in large bold type.
2. Product section - will appear immediately following the product family / series at top of the page and will be in bold type.
3. Features - will appear next to product description \& will enlist only the major attributes.
4. Pressure capsule details - will show the construction of the pressure capsule and all it's internal parts. If the process / working medium is variable, the wetted parts will be mentioned in italics. If the wetted parts are unique, the material of construction (MOC) will be mentioned
alongside in brackets. Where the material of construction is not specified, it will vary and the options are to be selected by the user considering the compatibility of the process / working medium. Modifications can be made to suit any particular medium, if the answer for your needs is not in the standard MOC listed. Products for which process / working medium is predefined, pressure capsule details are not provided (e.g as in case of comparison test pump). Pressure capsule details of accessories are not given.
5. Installation drawing - will show the typical installation dimensions of products as they exist in their standard forms. The dimensions are mentioned in millimetres and also in inches to facilitate the user. The dimensions of accessories will have to be added to these to arrive at any particular general arrangement (GA) drawings. The dimensions are approximate and for precise dimensions, where mounting space is restricted, the user may contact the nearest sales office. Installation drawings of only fast moving accessories are given.


## HOW TO USE this section

6. Photos - will appear on the relevant top of the page for products. If there are mounting variations / styles, all the styles for standard products will appear for easy identification. Options, if included in the photograph, are for demonstration only, and are not a part of the standard equipment. For accessories, the photos are not given due to the sheer variety and range available.
7. Logo - will appear on right hand top of page to identify the manufacturer.
8. Characteristics - Range tables and their relevant data, e.g the range covered, the differentials and maximum working pressures will generally appear on the right hand page. Additional technical details will also be mentioned, wherever required, on the right hand side of the page.
9. Ordering guide - A guide as to how to order the particular series' variations will appear on right hand bottom of the page. Only the variations available within a particular product family / series will appear here. Any additional accessories or modifications required for the product need to be mentioned in text by the user.
10. Some applications - will appear at the bottom left of the page. This is for easy understanding of the specific use of the product.
11. Numerous combinations are possible when pressure switches are provided with accessories like chemical seals, snubbers, remote seals, pipe mounting brackets, combination of switches mounted in a panel etc. Users are requested to provide the details of accessories required in text / drawings, as separate identification codes are provided for pressure switches fitted and supplied with accessories.


## Switch Construction



## Switch Construction

The versatile construction of MZ series process pressure switches can be configured to suit applications, by selecting the following main subassemblies / components :

## a) The enclosure

The tough polycarbonate cover, fitted on a stainless steel base, retained by SS screws offers excellent resistance to corrosion, and also allows a view of the internal scale and working of the pressure switch. The reliable snapaction microswitch offers narrow deadband, switching values, which have excellent repeatability. By using appropriate capsules and wetted parts, MZ series pressure switches can be used for thousands of applications.

A standard cable gland (PG13.5 or M20 x 1.5) is provided as a standard accessory.
b) The electrical element (s) :

Choice of electrical elements to suit end use are offered, like:

A8: General purpose applications
A7:2SPDT switching elements
A9: General purpose applications

It is possible to have more options of electrical elements not published here, to suit individual end use.

The deadband (or hysterisis / on-off differential) of the switches will change with the change of the electrical element (s). The approximate values for each range (for standard microswitches offered) are published in this catalogue

## c) The pressure capsule :

To suit the setpoints , the working media and the function of the switch in the application:

| High Range Pressure Switches (typically from 0.067 barg to 25 barg) | High Proof High Range Pressure Switches (typically from 0.1 barg to 25 barg : $P \max =70$ ) | High Range <br> Pressure Difference Switches (typically from 0.1 barg to 25 barg) |
| :---: | :---: | :---: |
| Vacuum Switches (typically from 760 mm Hg to atmospheric pressure) | Hydraulic Range Pressure Switches (typically from 0.5 barg to 400 barg) | OEM Switches <br> (typically from 0.1 barg to 25 barg) |

The pressure capsule can be modified to take high proof pressures [typically 100 bar for high pressure switches, or pressure difference switches (from high pressure side)].

Several accessories like chemical seals, pipe mounting brackets etc can be supplied with these switches to suit the media to be sensed. All of these are not listed, though most popular ones can be found on pages 322 through 328.

Please do get in touch with us for any of your applications, not addressed in this catalogue. We would be glad to offer you a solution.

## Product Selection Guide



Page No. 186

| High range |
| :---: |
| $\pm 1$ |
| 0.067 bar to 25 bar |

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| Large Bore High Range |
| :---: |
| $\pm 2$ |
| 0.1 bar to 25 bar |

Tough transparent polycarbonate

Diaphragm
nylon reinforced neoprene diaphragm protected by Teflon
SS 316L, Teflon, Monel
SS 316L, Teflon
SS 316L, Teflon, Monel

SS 316
Monel

| Monel | Monel |  |  |
| :--- | :--- | :---: | :---: |
| SS 316 |  |  | Teflon |
| - |  |  |  |
| Forlon, Son-metallic diaphragm: $80^{\circ} \mathrm{C}$ maximum. <br> For metallic diaphragm: $150^{\circ} \mathrm{C}$ maximum <br> For higher temperature, please use impulse tubing/chemical seals. |  |  |  |

SPDT Snap action switch A8 : General purpose rated at 5A, 250 VAC, 0.2 A, 250 VDC resistive. For other switching elements please contact sales office

Accessories can be supplied with most of the switches. Please consult sales office.


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| Hydraulic Diaphragm |
| :---: |
| 2 |
| 0.5 bar to 400 bar |

$$
\text { IP } 66
$$

Tough transparent polycarbonate


For non-metallic diaphragm: $80^{\circ} \mathrm{C}$ maximum.
For metallic diaphragm: $150^{\circ} \mathrm{C}$ maximum
For higher temperature, please use impulse tubing/chemical seals.

SPDT Snap action switch A8 : General purpose rated at 5A, 250 VAC, 0.2 A, 250 VDC resistive.
For other switching elements please contact sales office

| Switch type |
| :--- |
| Repeatability <br> (\% FSR) |
| Range covered |
| Enclosure <br> Protection |
| Enclosure <br> Material |

## Product Selection Guide



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| Switch type |
| :--- |
| Repeatability <br> (\% FSR) |
| Range covered |
| Enclosure <br> Protection |
| Enclosure <br> Material |
| sensing element <br> Standard <br> Optional |
| Pressure housing <br> Standard <br> Optional |
| Other Wetted Parts |
| Optional wetted <br> parts through <br> chem. seal |
| Temp. of working <br> medium |
| Switching element |



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| High range ?p | High Range DP |
| :---: | :---: |
| $\pm 1$ | $\pm 1$ |
| 0.1 bar to 3.6 bar | 0.1 bar to 25 bar |

IP 66

Tough transparent polycarbonate

| Diaphragm nylon reinforced neoprene diaphragm protected by Teflon Teflon |  |  |
| :---: | :---: | :---: |
| Aluminium SS 316 | SS 316 | Aluminium SS 316 |
| Teflon, SS, SS 316 | Teflon | Teflon, SS 316 |
| For non-metallic diaphragm: $80^{\circ} \mathrm{C}$ maximum. <br> For metallic diaphragm: $150^{\circ} \mathrm{C}$ maximum <br> For higher temperature, please use impulse tubing/chemical seals. |  |  |

SPDT Snap action switch A8 : General purpose rated at $5 \mathrm{~A}, 250 \mathrm{VAC}, 0.2 \mathrm{~A}, 250 \mathrm{VDC}$ resistive. For other switching elements please contact sales office

Accessories can be supplied with most of the switches. Please consult sales office.


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| Temperature | Switch type |
| :---: | :---: |
| $\pm 1$ | Repeatability (\% FSR) |
| $25^{\circ} \mathrm{C}$ to $215^{\circ} \mathrm{C}$ | Range covered |
| IP 66 | Enclosure Protection |
| Tough transparent polycarbonate | Enclosure Material |
| Bulb / Probe Brass | sensing element Standard Optional |
|  | Pressure housing Standard Optional |
|  | Other Wetted Parts |
|  | Optional wetted parts through chem. seal |
| Forron-medallic diaghragn: $0^{\circ} \mathrm{Cm}$ maximum. For metalic ciaphraga: $15^{\circ} \mathrm{C}$ maxinum For righer emperature, please use impuse tbingochenicial seals. | Temp. of working medium |
| SPDT Snap action swich A8: <br> General purpose rated a55, 250 VAC, 0.2A, 250 VCC ressisive, For oher swiching elementis please coriaci sales ofice | Switching element |

## MZ temperature switches



## Approximate Weight : 0.700 Kg .

## Some Applications :

To detect limiting temperature levels in non-hazardous areas.

## Electrical Connection :

$$
\text { Fig. } 2
$$



## TEMPERATURE SWITCHES



INSTALLATION DRAWING


## MZ temperature switches

## RANGE SELECTION TABLE

| Range Code | Range ${ }^{\circ} \mathrm{C}$ ( ${ }^{\circ}$ F) | Differential* ${ }^{\circ} \mathrm{C}\left({ }^{\circ} \mathrm{F}\right)$ | Maximum Working Temperature ${ }^{\circ} \mathrm{C}$ $\left({ }^{\circ} F\right)$ |
| :---: | :---: | :---: | :---: |
|  |  | Approximate Maximum for "A1" microswitch |  |
| T1H | $\begin{gathered} 25-90 \\ (77-194) \end{gathered}$ | $\begin{gathered} 15 \\ (59) \end{gathered}$ | $\begin{gathered} 150 \\ (302) \end{gathered}$ |
| T2H | $\begin{gathered} 70-150 \\ (158-302) \end{gathered}$ | $\begin{gathered} 20 \\ (68) \end{gathered}$ | $\begin{gathered} 200 \\ (392) \end{gathered}$ |
| T3H | $\begin{gathered} 120-215 \\ (248-419) \end{gathered}$ | $\begin{gathered} 30 \\ (86) \end{gathered}$ | $\begin{gathered} 300 \\ (572) \end{gathered}$ |

[^0]| Group 1 | Group 2 | Group 3 | Group 4 | Group 5 | Group 6 | Group 7 | Group 8 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Non standard allocation | Gas Group Classification | Cable Entry Size | Switch Type | Range Code (values in Deg. Cen.) | Microswitch Type | Temp. Bulb Material / Size | Capillary Material / Size |
|  <br> Reserved for Non-standard Options not covered in Catalogue. Will Be given by Manufacturer, Only after Agreement of Supply details With customer. | MZ = <br> Process temperature switch with tough transparent polycarbonate Enclosure to IP66 as per IS2147 | $\begin{aligned} & 3= \\ & \text { M20 X } 1.5 \\ & \text { threads } \end{aligned}$ | TF1 = <br> Temperature Switch fixed differential without scale <br> TF2 = <br> Temperature Switch fixed differential with scale in ${ }^{\circ} \mathrm{C}$ | $\begin{aligned} & \text { T1H }= \\ & 25-90 \\ & \text { T2H }= \\ & 70-150 \\ & \text { T3H }= \\ & 120-215 \end{aligned}$ | A1 = General purpose microswitch rated at 15 A; 250 VAC <br> A7 $=2$ SPDT switching elements A8 = General purpose microswitch rated at 5A; 250 VAC <br> A9 = General purpose microswitch rated at 5A; 250 VAC | B1 = Brass / <br> Dia. $9.5 \mathrm{~mm}, 123$ mm length, with $3 / 8^{\prime \prime}$ BSP (M) thermowell connection <br> B2 $=$ Brass $/$ <br> Dia. $9.5 \mathrm{~mm}, 123$ <br> mm length, with $3 / 8^{\prime \prime}$ <br> NPT (M) thermowell connection <br> B3 = Brass $/$ <br> Dia. $9.5 \mathrm{~mm}, 123$ mm length, with $1 / 2^{\prime \prime}$ NPT (M) thermowell connection | $\begin{aligned} & \mathbf{2}= \\ & \text { SS316 / } \\ & 2.0 \text { meter } \end{aligned}$ |

FLANGE CODE TABLE
Flanges conform to ANSI B16.5; maximum pressure is limited by flange rating


## FLANGE CODE TABLE

Flanges conform to ANSI B16.5; maximum pressure is limited by flange rating

| Class | Stainless Steel |  | Hastelloy |  | Alloy 400 |  | Titanium |  | Tantalum |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 316 L |  | C276 |  | Monel |  |  |  |  |  |
| 1500\# | Raised | Flat | Raised | Flat | Raised | Flat | Raised | Flat | Raised | Flat |
| 1/2" | BE | CU | EK | GA | HQ | JG | KW | MM | OC | PS |
| 3/4" | BF | CV | EL | GB | HR | JH | KX | MN | OD | PT |
| $1{ }^{\prime \prime}$ | BG | CW | EM | GC | HS | JI | KY | MO | OE | PU |
| 1 1/4" | BH | CX | EN | GD | HT | JJ | KZ | MP | OF | PV |
| $11 / 2^{\prime \prime}$ | BI | CY | EO | GE | HU | JK | LA | MQ | OG | PW |
| 2" | BJ | CZ | EP | GF | HV | JL | LB | MR | OH | PX |
| 2500\# | Raised | Flat | Raised | Flat | Raised | Flat | Raised | Flat | Raised | Flat |
| 1/2" | BK | DA | EQ | GG | HW | JM | LC | MS | Ol | PY |
| 3/4" | BL | DB | ER | GH | HX | JN | LD | MT | OJ | PZ |
| $1{ }^{\prime \prime}$ | BM | DC | ES | GI | HY | JO | LE | MU | OK | QA |
| 1 1/4" | BN | DD | ET | GJ | HZ | JP | LF | MV | OL | QB |
| $11 / 2^{\prime \prime}$ | BO | DE | EU | GK | IA | JQ | LG | MW | OM | QC |
| 2" | BP | DF | EV | GL | IB | JR | LH | MX | ON | QD |

RANGE AVAILABILITY AS PER BORE SIZES

|  | H01 to H04 | H07 | H10 | H15 | H30 | H2T to H2H |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| 1" NB | NA | Yes | Yes | Yes | Yes | Yes |
| 2" NB | Yes | Yes | Yes | Yes | Yes | Yes |

Following table lists standard microswitches and there electrical ratings that can be supplied with most FC and MD models. Some can be supplied on MZ models too. Please get in touch with sales office for feasibility of options on each model. Please write to us on electrical rating options you need, but are not mentioned below.

|  |  | AC Rating |  |  | DC Rating |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Current |  | Voltage | Current |  | Voltage |
| Code | General Description | Resistive (A) | Inductive (A) | VAC | Resistive (A) | Inductive (A) | VDC |
| A1 | General Purpose Microswitch | 15 | NA | 125/250/480 | NA | NA | NA |
| A2 | Hermetically Sealed for Corrosive Environments | 4 | 2 | 115 | 4 | 2 | 28 |
| A3 | Gold Plated Contacts for Low Voltage Applications | 1 | NA | 125 | NA | NA | NA |
| A4 | DPDT Configuration | 10 | NA | 125/250 | 0.3/0.15 | NA | 125/250 |
| A5 | For High DC Ratings | NA | NA | NA | 10/3 | 7.5/2 | 125/250 |
| A6 | Elements with Adjustable Deadband | 15 | NA | 115/250 | 1 | NA | 24 |
| A7 | 2SPDT Switching Elements | 5 | NA | 250 | 5 | 3 | 28 |
| A8 | General Purpose Microswitch | 5 | NA | 250 | 5 | 3 | 28 |
| A9 | General Purpose Microswitch | 5 | NA | 125/250 | NA | NA | NA |
| B2 | 2SPDT Hermetically Sealed Microswitches | 4 | 2 | 115 | 4 | 2 | 28 |
| B3 | 2SPDT Gold Plated Contacts for Low Voltage Applications | 1 | NA | 125 | 1 | 0.5 | 30 |
| B4 | 2SPDT Hermetically Sealed Microswitches | NA | NA | NA | 1 | 0.25 | 28 |
| B5 | 1SPDT Hermetically Sealed Gold Plated Contacts | NA | NA | NA | 1 | 0.25 | 28 |
| B6 | 2SPDT Hermetically Sealed Gold Plated Contacts | NA | NA | NA | 1 | 0.25 | 28 |
| B7 | 2SPDT Switching Elements | 15 | NA | 125/250 | NA | NA | NA |
| B9 | 2SPDT Switching Elements for Adjustable | 5 | NA | 125/250 | NA | NA | NA |

## Introduction

The initial of our product lines, these switches are meant for light duty applications for the OEM industry. Many of them need to be used in clean atmospheres, sometimes inside a panel. These are compact, low cost and built just for the intended use. Most of them can be configured for a particular purpose by selecting the wetted parts, but electrical ratings are restricted to 5A, 250 VAC.

## APPLICATIONS

- Lubrication Systems
- Steam Sterilisers
- Hospital Equipment
- Water treatment
- Fire protection
- Machine Tools
- Boilers and Compressors
- Furnaces
- Textile Machinery
- Pharmaceuticals
- Hydraulics \& Pneumatics
- Automobiles


## PRODUCT SPECIFICATIONS:

- Storage temperature : Atmospheric temperature
- Operating ambient temperature : $-20^{\circ} \mathrm{C}$ to $+60^{\circ} \mathrm{C}$
- Media temperature : for rubber diaphragms $80^{\circ} \mathrm{C}$ max
- Can be offered for higher temperatures with other capsule combinations
- Setpoint repeatability : $\pm 1 \%$ of FSR
- Enclosure : Pressed steel powder coated with plastic cover
- Switch output : Choice of SPDT, 2SPDT, hermetically sealed, gold plated contacts
- Process connection : ¼" BSP standard, other options like flanges, triclover clamps, diaphragm seals available.
- Accessories : Adaptors, 2" pipe-mounting brackets, syphons, impulse tubes etc.


## FEATURES

- Compact
- Scale for easier setpoint (optional)
- Enclosure protection : upto IP 65 (varies with model)
- Reliable accurate microswitches for long life switching
- Customized arrangements for switching values on request
- Easy safe wiring options
- Field adjustable
- Accuracy +/- 1 \% FSR
- Warranty : 2 years
*Accuracy changes with switch configuration


[^0]:    * Approximate differential at midrange for A1 microswitch. Differentials increase with setpoint. Diffferentials vary with microswitch combinations. Please consult sales office for details

